

Application No. 10/812,765  
Response to Office Action

Customer No. 01933

**Listing of Claims:**

1. (Currently Amended) A liquid crystal display device comprising:

(i) a liquid crystal element which includes comprising:

5 a front substrate which is arranged at a front side of the liquid crystal element, which corresponds to a viewing screen side of the display device; from where a screen is viewed,

a back substrate which is arranged at a back side of said front substrate so as to be opposed to said front substrate; [[,]]

10 at least one first electrode which is formed on one of an internal surface of said front substrate, and which is opposed to an internal surface of said back substrate, the internal surfaces being opposed to each other,

15 at least one thin film transistor which is arranged on the internal surface of said back substrate and driven by a drive signal;

20 at least one second electrode which is arranged on the other of the internal surfaces opposed to each other internal surface of said back substrate so as to be opposed to said at least one first electrode, and which is connected to said thin film transistor, thereby forming at least one pixel in a region that does not overlap with a region where the thin film

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transistor is formed and that is included in an area where said  
at least one first electrode and said at least one second  
25 electrode are opposed to each other; [[,]]

a liquid crystal layer which is sandwiched between said  
front substrate and said back substrate; [[,]]

at least one reflective film which is provided at a  
~~back of side of said back substrate with respect to said liquid~~  
30 crystal layer so as to correspond to a part of said region in  
which said at least one pixel is formed that does not overlap  
with the region where the thin film transistor is formed, such  
that a reflective portion for reflecting an incident light and a  
transmissive portion, ~~which is in~~ a region other than said  
35 reflective portion, ~~and through which an for~~  
transmitting incident light permeates are formed in said at least  
one pixel; [[,]]

a color filter which is provided on one of the internal  
~~surfaces opposed to each other surface of the front substrate and~~  
40 the internal surface of the back substrate so as to correspond to  
said at least one pixel, and which has an opening formed by  
removing said color filter at a position such that said opening  
corresponds to a part of said reflective portion, which is in  
said region that does not overlap the region where said thin film  
45 transistor is formed; and

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a liquid crystal layer thickness adjusting layer which is provided ~~on~~ in at least a region corresponding to said reflective portion between said front substrate and said back substrate, in order to ~~adjust~~ set a thickness of said liquid crystal layer in said reflective portion ~~with respect to a thickness of said liquid crystal layer in said transmissive portion in accordance with a thickness of said color filter to be thinner than a thickness of said liquid crystal layer in said transmissive portion;~~

(ii) a front polarizing plate and a back polarizing plate which are arranged at ~~a~~ the front side and a back side of said liquid crystal element, respectively; and

(iii) a backlight which is arranged at a back of said back polarizing plate.

2. (Withdrawn - Currently Amended) The liquid crystal display device according to claim 1, wherein a thickness of said liquid crystal layer thickness adjusting layer is set such that a thickness of said color filter in said reflective portion is thinner than a thickness of said color filter in said transmissive portion, ~~and the thickness of said liquid crystal layer in said reflective portion is thinner than the thickness of said liquid crystal layer in said transmissive portion.~~

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3. (Currently Amended) The liquid crystal display device according to claim 1, wherein a thickness of said liquid crystal layer thickness adjusting layer is set such that a thickness of said color filter in said reflective portion is equal to a  
5 thickness of said color filter in said transmissive portion, ~~7~~  
~~and the thickness of said liquid crystal layer in said reflective~~  
~~portion is thinner than the thickness of said liquid crystal~~  
~~layer in said transmissive portion.~~

4. (Withdrawn - Currently Amended) The liquid crystal display device according to claim 1, wherein a thickness of said liquid crystal layer thickness adjusting layer is set such that a thickness of said color filter in said reflective portion is  
5 thinner than a thickness of said color filter in said  
transmissive portion, ~~7~~ ~~and the thickness of said liquid crystal~~  
~~layer in said reflective portion is equal to the thickness of~~  
~~said liquid crystal layer in said transmissive portion.~~

5. (Withdrawn - Currently Amended) The liquid crystal display device according to claim 4, further comprising a flattening film which is formed on said color filter in order to flatten a surface of said color filter, which has having different thicknesses.

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6. (Withdrawn) The liquid crystal display device according to claim 4, wherein said liquid crystal element is an STN (Super Twisted Nematic) liquid crystal display element.

7. (Original) The liquid crystal display device according to claim 1, wherein said liquid crystal element comprises a homogeneous liquid crystal layer in which liquid crystal molecules are oriented substantially in parallel with surfaces of a pair of substrates without being twisted between the substrates in a non electric field state where no electric field is applied.

8. (Currently Amended) The liquid crystal display device according to claim 1, wherein said liquid crystal layer thickness adjusting layer ~~is made of~~ comprises a transparent insulation film.

Claim 9 (Canceled).

10. (Currently Amended) The liquid crystal display device according to claim 1, wherein said liquid crystal layer thickness adjusting layer fills said hole formed in said color filter.

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11. (Currently Amended) The liquid crystal display device according to claim 1, wherein said liquid crystal layer thickness adjusting layer ~~is formed so as to fill~~ fills said hole formed in said color filter and ~~to cover~~ covers said color filter.

12. (Withdrawn) The liquid crystal display device according to claim 1, wherein:

5 said liquid crystal layer thickness adjusting layer is formed on a surface of one of said front substrate and said back substrate; and

said color filter is formed such that a part of said color filter covers said liquid crystal layer thickness adjusting layer.

13. (Currently Amended) The liquid crystal display device according to claim 1, wherein said reflective layer ~~has~~ comprises a reflective surface on which depressions and protrusions are formed.

14. (Currently Amended) The liquid crystal display device according to claim 1, wherein:

a value of a product  $\Delta n \cdot d_1$  of a thickness  $d_1$  and a refractive index anisotropy  $\Delta n$  of said liquid crystal layer in

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5 said reflective portion is set to a value which makes said liquid  
crystal layer provide a retardation of  $1/4$  wavelength to a  
transmitting light transmitted therethrough in a non electric  
field state in which substantially no electric field is applied  
between the first and second electrodes opposed to each other;  
10 and

a value of a product  $\Delta n \cdot d_2$  of a thickness  $d_2$  and a  
refractive index anisotropy  $\Delta n$  of said liquid crystal layer in  
said transmissive portion is set to a value that makes said  
liquid crystal layer provide a retardation of  $1/2$  wavelength to a  
15 transmitting light transmitted therethrough in the non electric  
field state.

15. (Currently Amended) The liquid crystal display device  
according to claim 14, further comprising a front retardation  
plate and a back retardation plate which are respectively  
arranged between said front polarizing plate and said liquid  
5 crystal layer and between said back polarizing plate and said  
liquid crystal layer such that ~~their~~ slow axes thereof are  
orthogonal to each other, and which provide a retardation of  $1/4$   
wavelength to a ~~transmitting~~ light transmitted  
therethrough;

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- 10 wherein [[:]] said front polarizing plate and said back polarizing plate are arranged such that their the transmission axes thereof are orthogonal to each other; and
- wherein said front retardation plate is arranged so as to cancel the retardation provided to the transmitting light
- 15 transmitted therethrough by said liquid crystal layer in the non electric field state.

16. (Currently Amended) The liquid crystal display device according to claim 15, further comprising a scattering reflective plate which is arranged between said front polarizing plate and said liquid crystal layer and which scatters a transmitting portion of light incident thereon.

17. (Currently Amended) A liquid crystal display device comprising:

- (i) a liquid crystal element which includes comprising:
- a front substrate which is arranged at a front side of
- 5 the liquid crystal element, which corresponds to a viewing screen side of the display device; from where a screen is viewed,
- a back substrate which is arranged at a back side of said front substrate so as to be opposed to said front substrate;
- [[:]]



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10           at least one opposite electrode which is formed on an  
internal surface of said front substrate; ~~that is opposed to said~~  
~~back substrate,~~

a plurality of thin film transistors which are arranged  
on an internal surface of said back substrate and which are  
15 driven by a drive signal;

          a plurality of pixel electrodes which are arranged on  
~~an the~~ internal surface of said back substrate ~~that is opposed to~~  
~~said front substrate~~ so as to be opposed to said at least one  
opposite electrode, and which are connected to said thin film  
20 transistors, thereby forming a plurality of pixels in areas where  
said at least one opposite electrode and said plurality of pixel  
electrodes are opposed to each other; [[,]]

          a liquid crystal layer which is sandwiched between said  
front substrate and said back substrate; [[,]]

25           a plurality of reflective films which are provided on  
the internal surface of said back substrate so as to respectively  
correspond to parts of regions, in which said plurality of pixels  
are formed and which do not overlap with regions where said thin  
film transistors are formed, such that a reflective portion for  
30 reflecting an incident light and a transmissive portion, ~~which is~~  
~~in~~ a region other than said reflective portion, ~~and through which~~  
~~an for transmitting~~ incident light ~~permeates~~ are formed in each  
of said plurality of pixels; [[,]]

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a color filter which is provided on the internal  
35 surface of said front substrate ~~that is opposed to said back~~  
~~substrate,~~ so as to correspond to said plurality of pixels, and  
liquid crystal layer thickness adjusting layers which  
are provided ~~on~~ in regions corresponding to at least said  
reflective portions on said color filter, ~~formed on the internal~~  
40 ~~surface of said front substrate that is opposed to said back~~  
~~substrate,~~ in order to ~~make~~ set a thickness of said liquid  
crystal layer in said reflective portions to be thinner than a  
thickness of said liquid crystal layer in said transmissive  
portions;  
45 (ii) a front polarizing plate and a back polarizing plate  
which are arranged at ~~a~~ the front side and a back side of said  
liquid crystal element, respectively; and  
(iii) a backlight which is arranged at a back of said back  
polarizing plate.

18. (Currently Amended) The liquid crystal display device  
according to claim 17, wherein:

thicknesses of said respective liquid crystal layer  
thickness adjusting layers are set such that a thickness of said  
5 color filter in said reflective portions is equal to a thickness  
of said color filter in said transmissive portions; ~~and the~~  
~~thickness of said liquid crystal layer in said reflective~~

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~~portions is thinner than the thickness of said liquid crystal layer in said transmissive portion;~~

10        said color filter has holes formed by removing parts of said color filter [[,]] at portions corresponding to said reflective portions of said plurality of pixels; and

          said liquid crystal layer thickness adjusting layers are  
~~formed so as to~~ fill said holes formed in said color filter and  
15    ~~to~~ cover said color filter.

Claims 19 and 20 (Canceled).